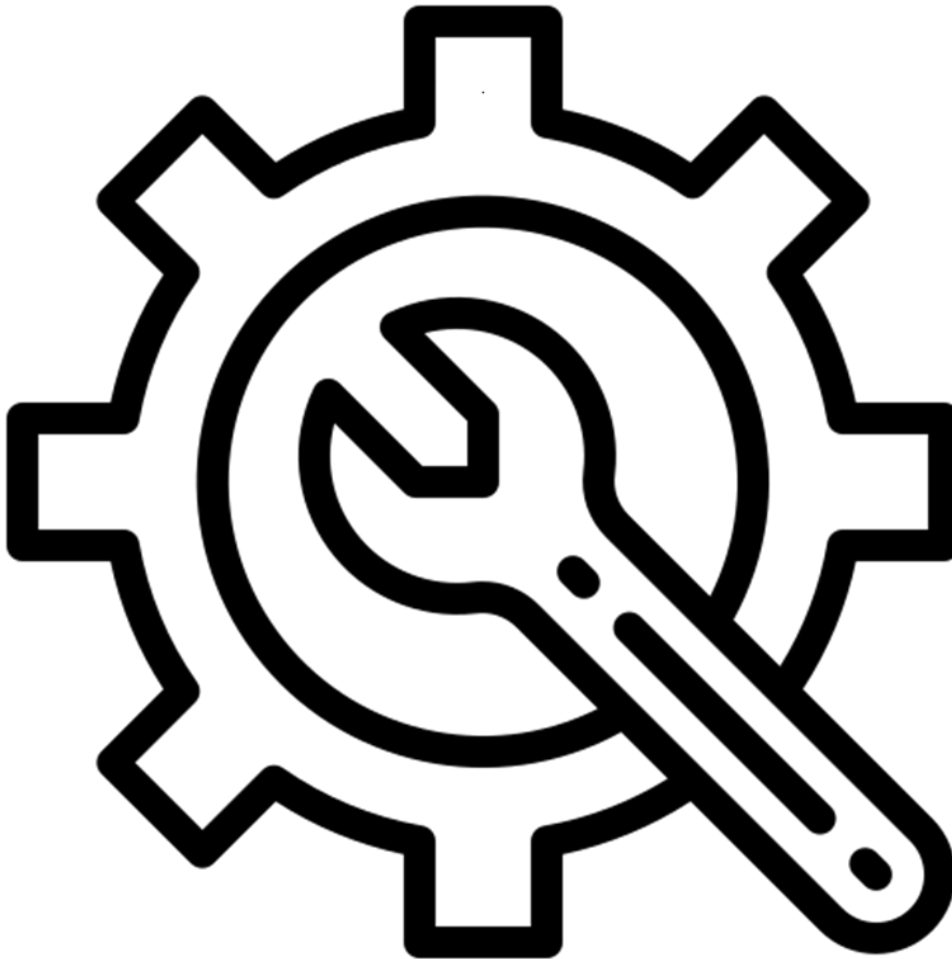


THRUSTMASTER®

F1-ADD-ON Paddle Shifts Kit

Assembly instructions





Take care to follow the instructions carefully and retain all small parts (screws, springs, etc.) when disassembly.

Once the product has been opened, take the opportunity to remove any accumulated dust and dirt with a soft cloth or compressed air (at low pressure).


Summary

1. Tools	3
2. Content	3
3. Disassembly.....	4
4. Reassembly	6



1. Tools

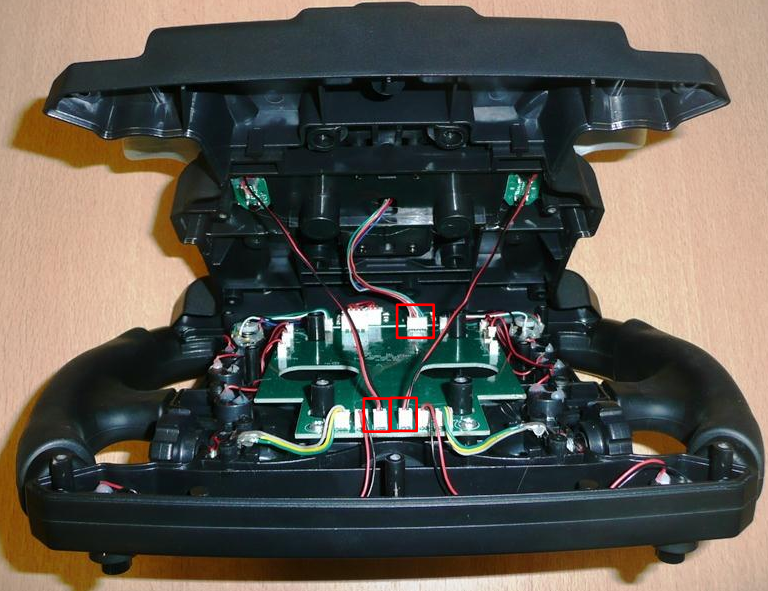
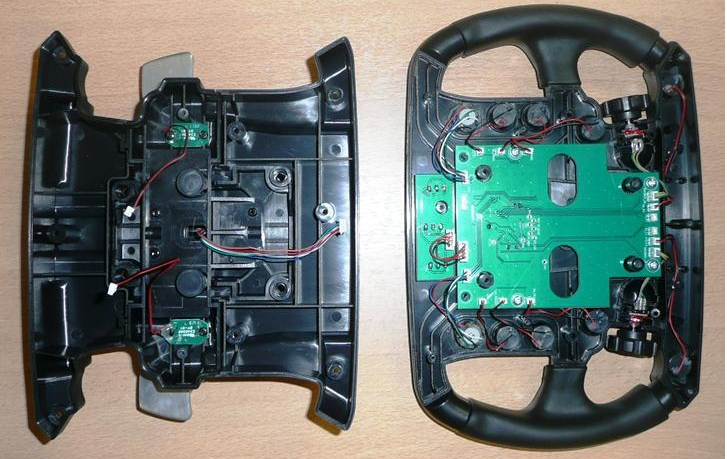
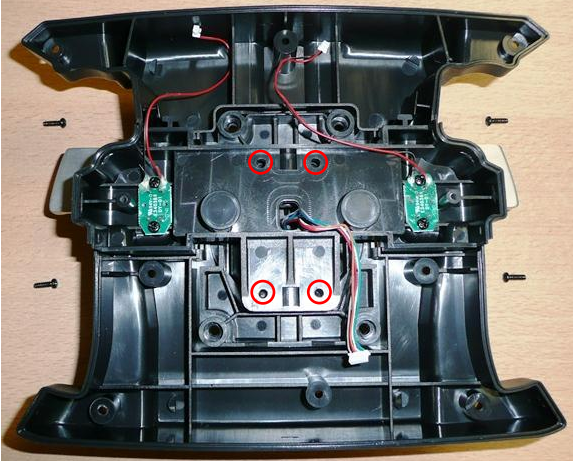
<p>Phillips screwdriver S2 PH1</p>	
<p>Tweezers (Optional)</p>	

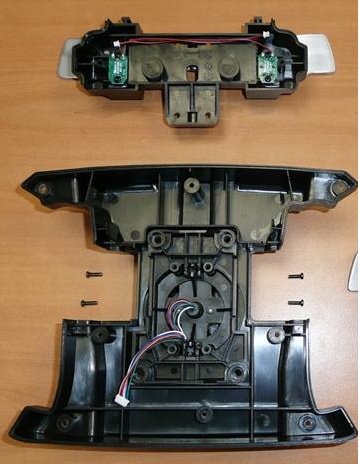
2. Content

<p>Paddle kit</p>	
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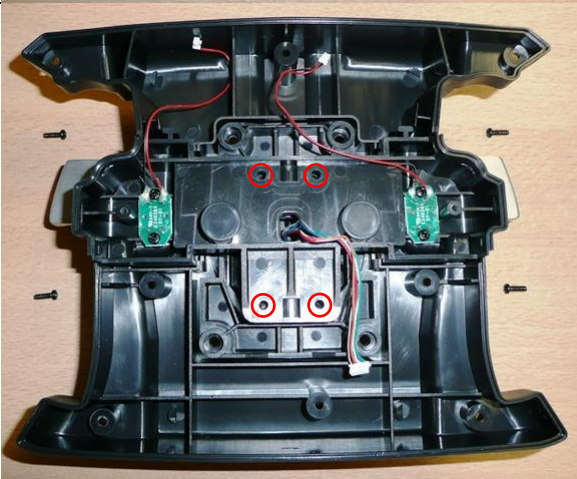
3. Disassembly

Step	Action	Illustration
1.	Unscrew the 2 screws from the front.	
	<u>Tools:</u> Philipps screwdriver	
2.	Unscrew the 12 screws from the back. The 4 screws (On purple) placed on the middle are bigger than the others, take care to identified them for reassembly step.	
	<u>Tools:</u> Phillipps screwdriver	

<p>3.</p>	<p>Carefully unplug the 3 paddle shifts connectors.</p> <p>-----</p> <p><u>Tools:</u></p> <p style="text-align: center;">Tweezers</p>	
<p>4.</p>	<p>Separate the two covers</p>	
<p>5.</p>	<p>Unscrew the 4 screws from paddle shifter module.</p> <p>-----</p> <p><u>Tools:</u></p> <p style="text-align: center;">Phillips screwdriver</p>	

6.	Remove the paddle shifter module	
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4. Reassembly

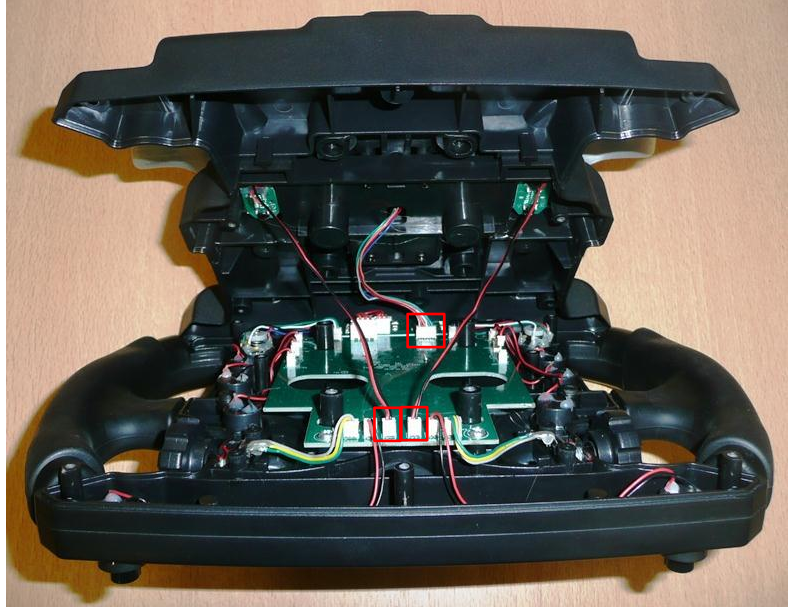
Step	Action	Illustration
1.	Setting up the new module	
2.	Screw the 4 screws from paddle shifter module. ----- <u>Tools:</u> Phillips screwdriver	

Assemble the two covers and plug connectors.

3.

Tools:

Tweezers

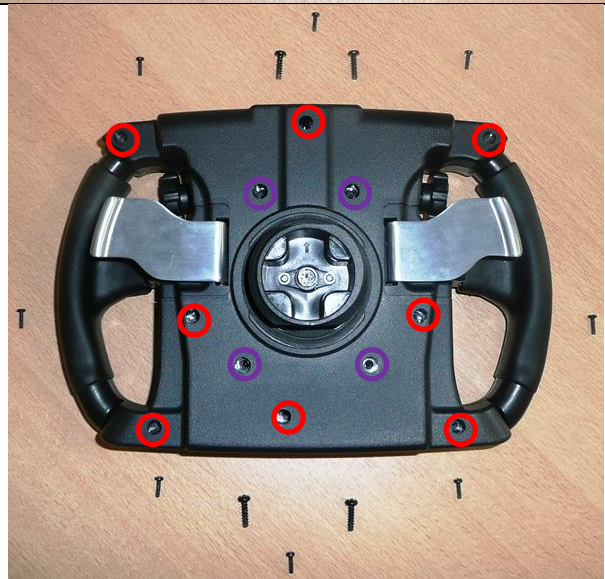


Screw the 12 screws from the back.

4.

Tools:

Phillips screwdriver



Screw the 2 screws from the front.

5.

Tools:

Phillips screwdriver

